



Dart Aerospace Ltd.
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Canada

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D3204-9

Job Sheet 193513



Part No: D3204-9

Job Qty: 5 pcs

Part Name: Pedal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/16/19

Job Tracking No:

Due Date: 4/16/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV A1 IPP: C 05.08.11 Added Step 25 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Bandsaw - 1	5 pcs	4/16/19	4/16/19	0.00	0.00	Bandsaw - 1		smml 19/14/17
110	HAAS 4 Axis - B4B	5 pcs	4/16/19	4/16/19	0.25	3.21	HAAS - 1 - B4B		smml 19/14/17
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
130	QC 8	5 pcs	4/16/19	4/16/19	0.00	0.00	QC 8 - 12		smml 19/14/17
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
140	Packaging 3-1 - Stock - B4B	5 pcs	4/16/19	4/16/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		

Plex 4/16/19 9:44 AM Dart.Renwick.Jennife



Container No: S173308



Part: D3204-9

Job No: 193513

Serial No/Batch: S173308

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/17/19

Dart Aerospace Ltd.
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				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	5 pcs	4/16/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Bandsaw) Cut blank: 2.000" x 0.375" x 3.100" long Bar Descriptions: 110 - (HAAS CNC Vertical Machine) 1- Machine as per Folio FA357 and Dwg D3204 Identify as D3204-9 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) *****STOCK IN LARGE FAB***** 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B0.375X2.000	6061-T6 Bar .375 X 2.00	1.3440 ft (.2688 ea)	100-Bandsaw - 1	5033402	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B0.375X2.000	1	41	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Pedal	0.500inches ± 0.030	0.530 0.470	.506	
2	Pedal	0.250inches ± 0.010	0.260 0.240	.246	
3	Pedal	0.080inches ± 0.010	0.090 0.070	.079	
4	Pedal	0.110inches ± 0.010	0.120 0.100	.112	
5	Pedal	45Degrees ± 0	45 45	45°	
6	Pedal	0.620inches ± 0.010	0.630 0.610	.614	
7	Pedal	3.000inches ± 0.010	3.010 2.990	3.00	
8	Pedal	2.000inches ± 0.030	2.030 1.970	2.00	
9	Pedal	0.310inches + 0.010 - 0.000	0.320 0.310	.320	
10	Pedal	0.780inches ± 0.010	0.790 0.770	.790	
11	Pedal	1.750inches ± 0.010	1.760 1.740	1.742	
12	Pedal	0.134inches + 0.005 - 0.000	0.139 0.134	.136	

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NAT used
1.312'